PATRONS AND EXHIBITORS PROGRAM

IEEE World Forum on Internet of Things

12-14 December, **2016** // **Reston, VA USA**

IoT: Smart Innovation for Vibrant Ecosystems

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INTRODUCTION

IEEE, the world's largest professional organization advancing technology for humanity, is hosting the Third Annual IEEE World Forum on Internet of Things (WF-IoT) December 12-14, 2016 in Reston, Virginia, USA. This unique event is designed to examine key critical innovations across technologies that will alter the research and application space of the future.

The Internet of Things envisions a highly networked future where every object is integrated to interact with each other, allowing for communications between objects, as well as between humans and objects, which enables the control of intelligent systems in our daily lives.

This World Forum with the theme, *Smart Innovation for Vibrant Ecosystems*, will attract industry practitioners, researchers and academia, government regulators, and public sector executives to hear industry experts and peers share best practices and lessons learned, latest research, new standards development initiatives, innovations, and first-hand experiences regarding prototyping and initial service offerings. It offers an outstanding opportunity to showcase your products and applications to a vibrant and engaged audience, and provides an ideal platform for you to reach hundreds of key decision makers involved in the Internet of Things.

Details of the patron and exhibitor opportunities to promote your organization to this influential audience are provided in this document. If you are interested in participating in this global IEEE Internet of Things event, please contact us via email at wfiot2016@gmail.com, or visit our website, http://wfiot2016.ieee-wf-iot.org for more information.

We look forward to seeing you in the Washington, D.C. metropolitan area!

The IEEE World Forum on Internet of Things 2016 is sponsored by the IEEE Computer Society, IEEE Sensors Council, IEEE Consumer Electronics Society, IEEE Communications Society, IEEE Reliability Society, IEEE Society on Social Implications of Technology, IEEE Signal Processing Society, IEEE Council on Electronic Design Automation, and IEEE Vehicular Technology Society.

Sincerely,

Geoff Mulligan
IPSO Alliance, USA
WF-IoT 2016 General Chair

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PATRONAGE AND EXHIBITS

As an IEEE World Forum on Internet of Things Patron, you will receive the following at all patronage levels (when applicable):

- Corporate name and logo on selected event or related item.
- Link from the IEEE World Forum on Internet of Things website to a page on the Patron's website.
- An acknowledgment during one of the plenary sessions.
- Your corporate logo displayed in the plenary hall.
- Special recognition at any event you chose to host.

Patrons may chose to be the exclusive host of a conference session or event. The patron will be recognized as the exclusive host, unless they explicitly request to co-host with another patron. All conference events are open to hosting, including Special Sessions, Tutorials, and Industrial Sessions. Additional events, not included in the conference, may also be considered for hosting.

Please contact us directly via email at wfiot2016@gmail.com for further information.

Diamond 1 available $40,000	This exclusive opportunity to serve as the Host sponsor entitles the Patron to an 8'x10' booth in the Exhibit Hall, a Keynote presentation, five registrations, a full-page ad in the conference brochure, and logo representation in all show materials including the website, publications, on-site, and other signage.
Gold 2 available $20,000	Patrons at this level receive an 8'x10' booth in the Exhibit Hall, three registrations, a half-page ad in the conference brochure, and logo representation in all show materials including the website, publications, on-site, and other signage.
Silver 4 available $10,000	Patrons at this level receive tabletop exhibit space in the Exhibit Hall, two registrations, a quarter-page ad in the conference brochure, and logo representation in all show materials including the website, publications, on-site, and other signage.
Bronze Unlimited $5,000	Patrons receive logo representation in all show materials including the website, publications, on-site and other signage, and one registration.
Session $1,000	Sponsor receives logo on signage outside and inside session and in conference brochure.
Unique Patronage Opportunities	**Welcome Reception Patron – 2 available.** The Patron receives logo representation on Reception signage and promotions, opportunity for brief remarks at Reception taking place Sunday evening, December 11. $5,000 **Gala Dinner Patron – 4 available.** The Patron receives logo representation on Gala signage and promotions, opportunity for brief remarks, taking place Tuesday evening, December 13. $5,000

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Exhibit Space

Exhibit space is available as six-foot table displays in the Exhibit Hall. $3,500

Please indicate your interest in patronage and exhibiting opportunities at your earliest convenience to secure your selection. Complete the form below and submit to: Bruce Worthman, WF-IoT 2016 Finance Chair, b.worthman@comsoc.org.

Name, First and Last:	Company/Affiliation:
Email Address:	Phone:

Interested In (Check all that apply):

☐ Exhibiting

☐ Patronage - Please indicate sponsorship level
- ☐ Diamond
- ☐ Gold
- ☐ Silver
- ☐ Bronze

- ☐ Welcome Reception Sponsor
- ☐ Gala Dinner Sponsor

Please submit to:
Bruce Worthman
WF-IoT 2016 Finance Chair
b.worthman@comsoc.org.